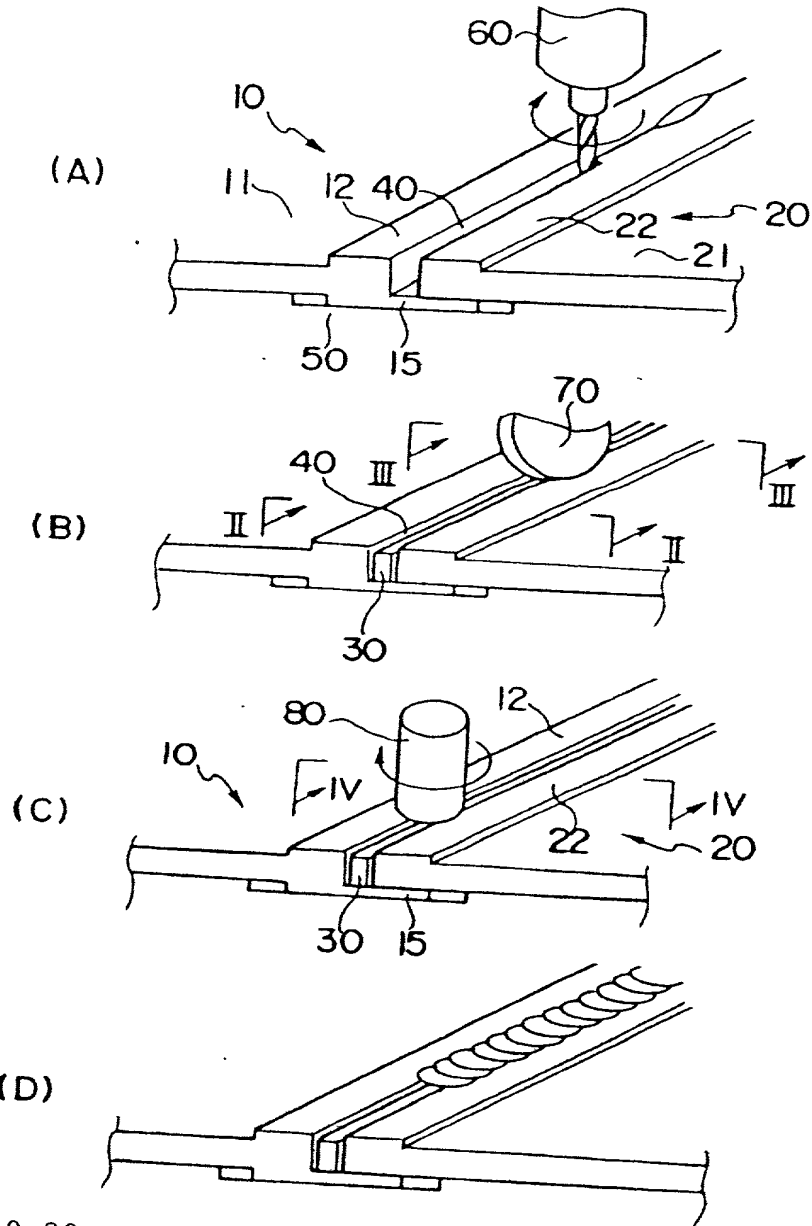


Fig. 1



10,20: member 30: filling material 70: roller
 11,21: plate 40: gap 80: rotary tool
 12,22: protrusion 60: cutting tool

Fig. 2

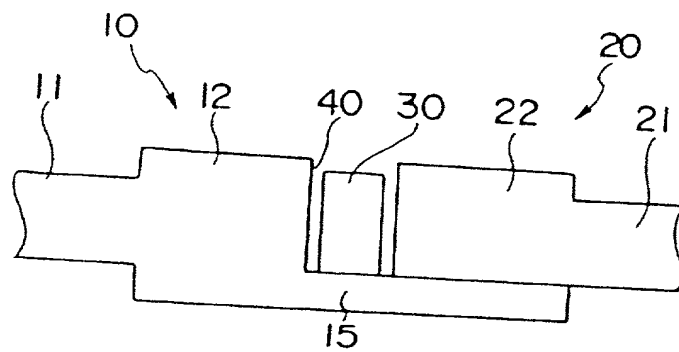


Fig. 3

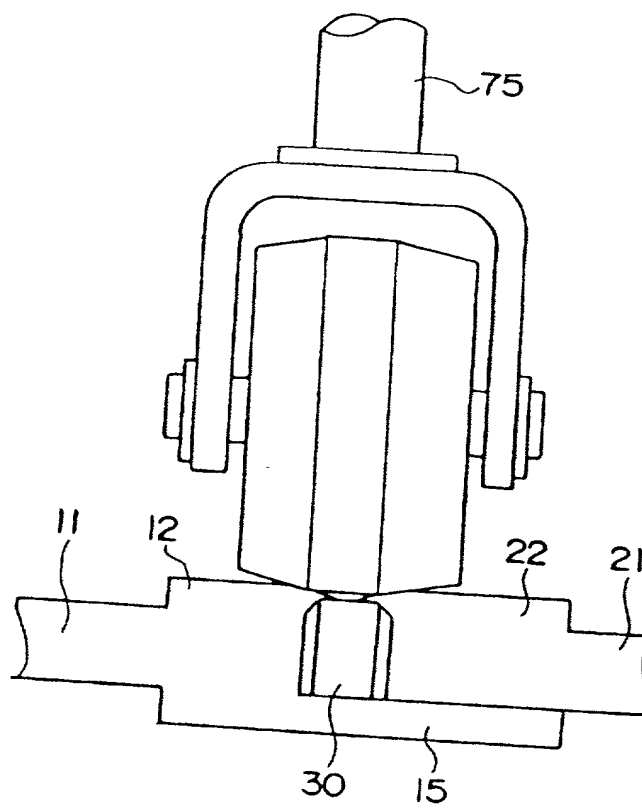


Fig. 4

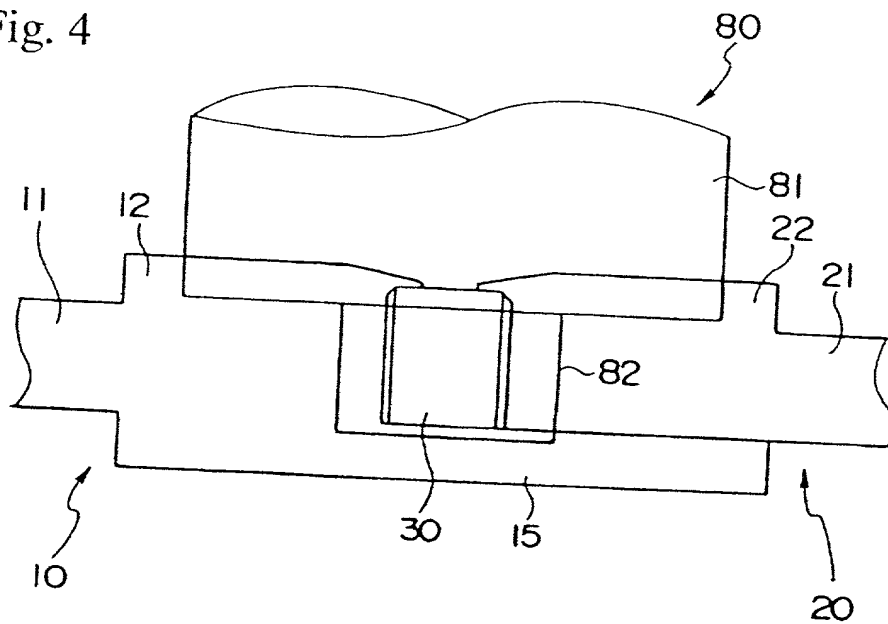


Fig. 5

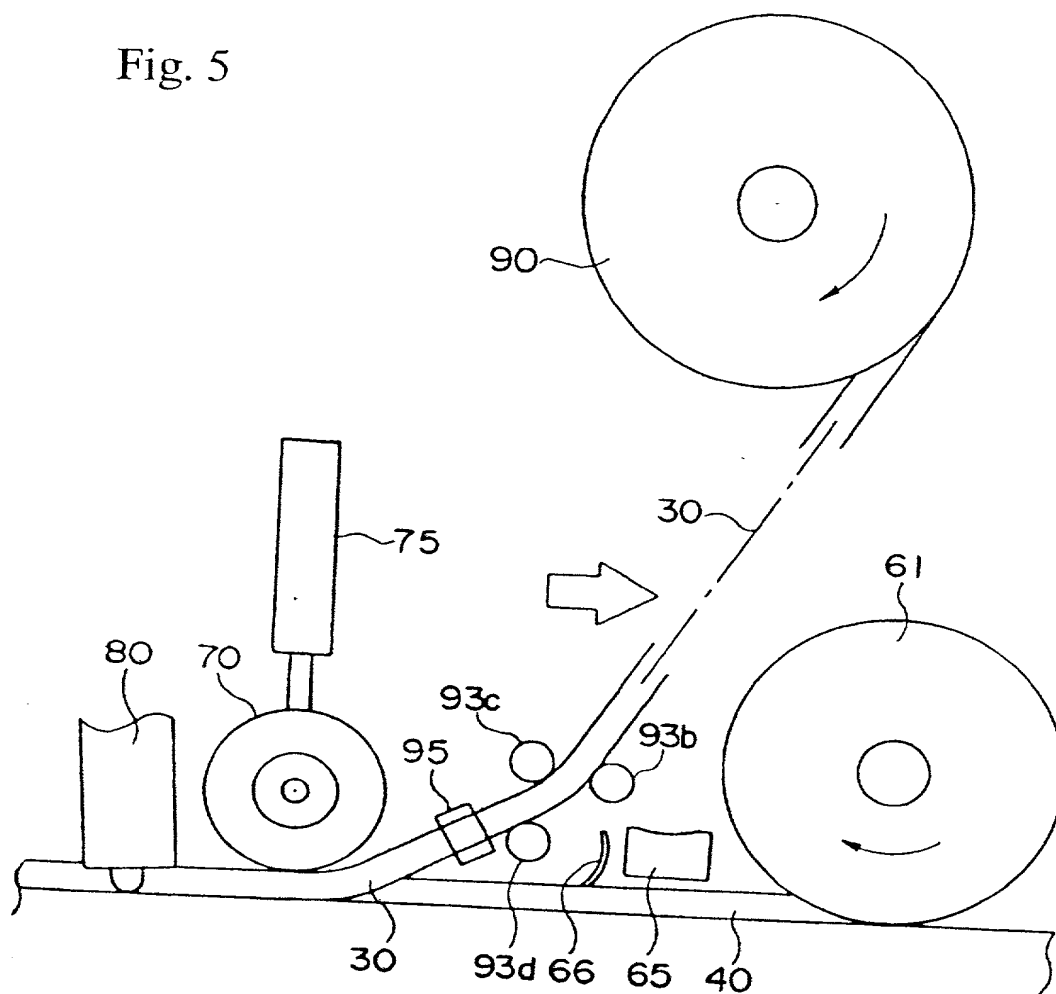


Fig. 6

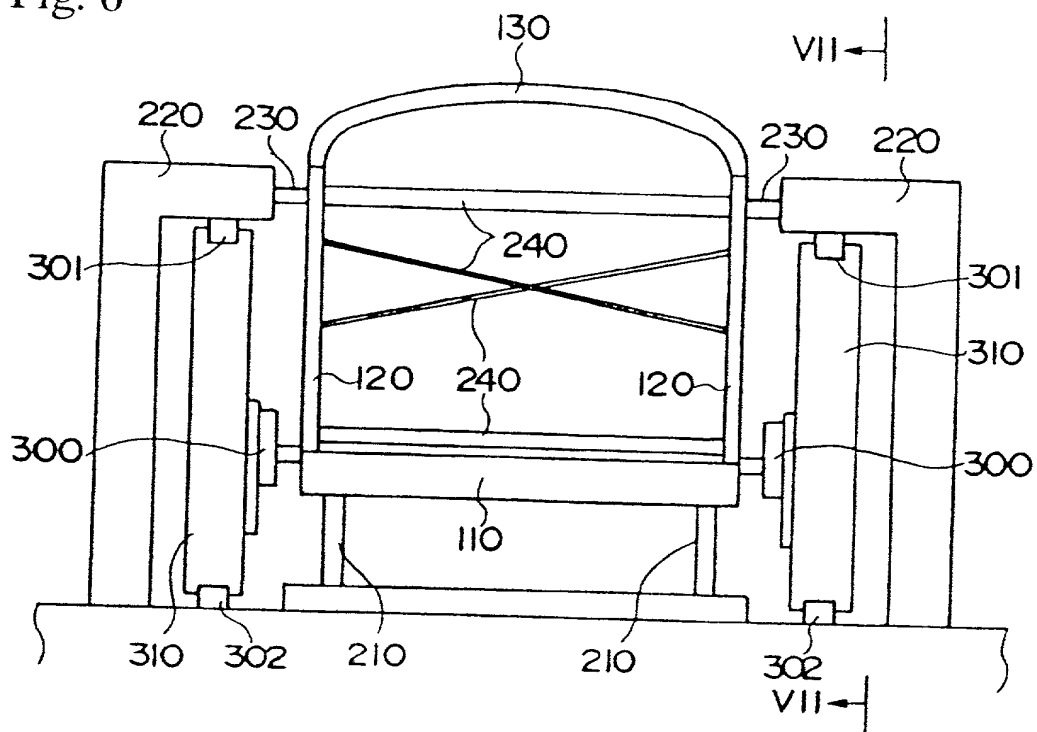


Fig. 7

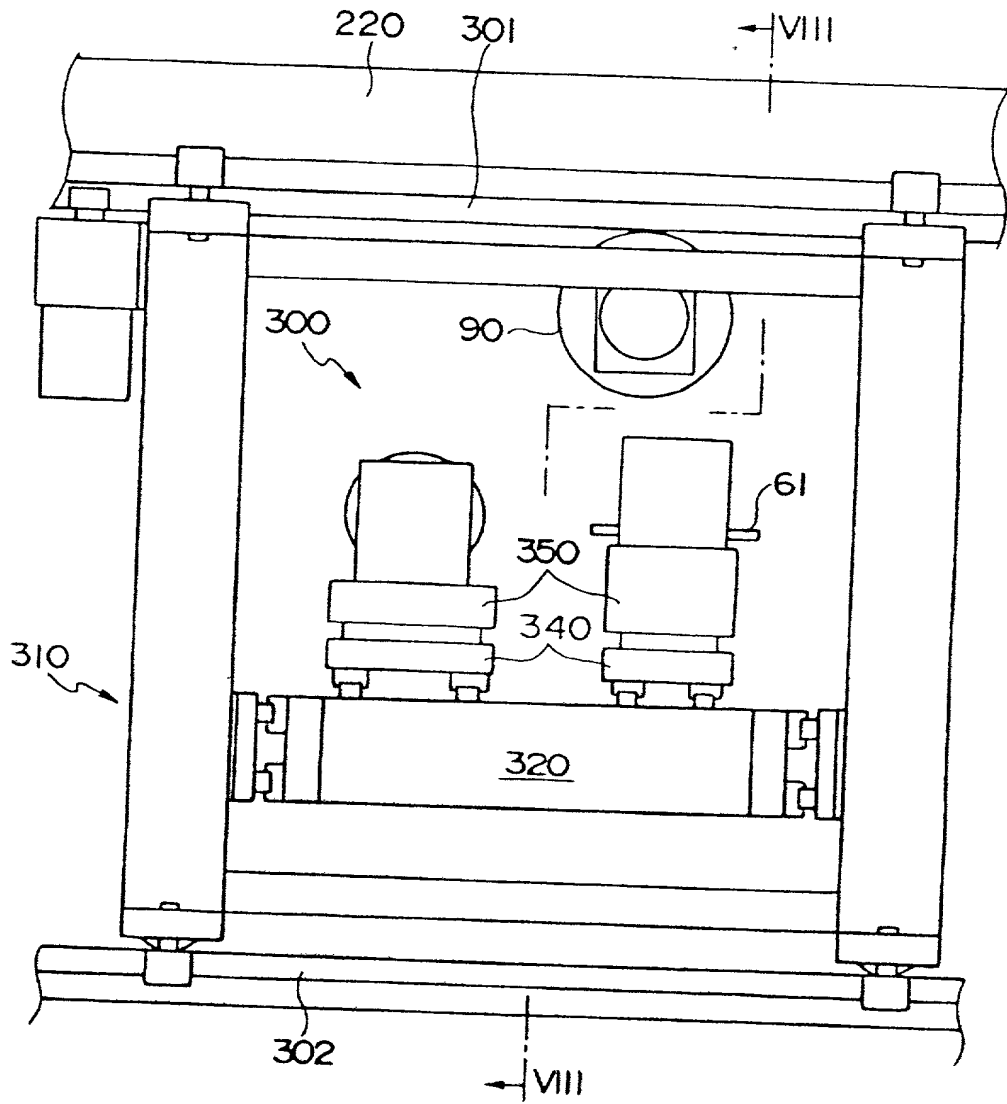


Fig. 8

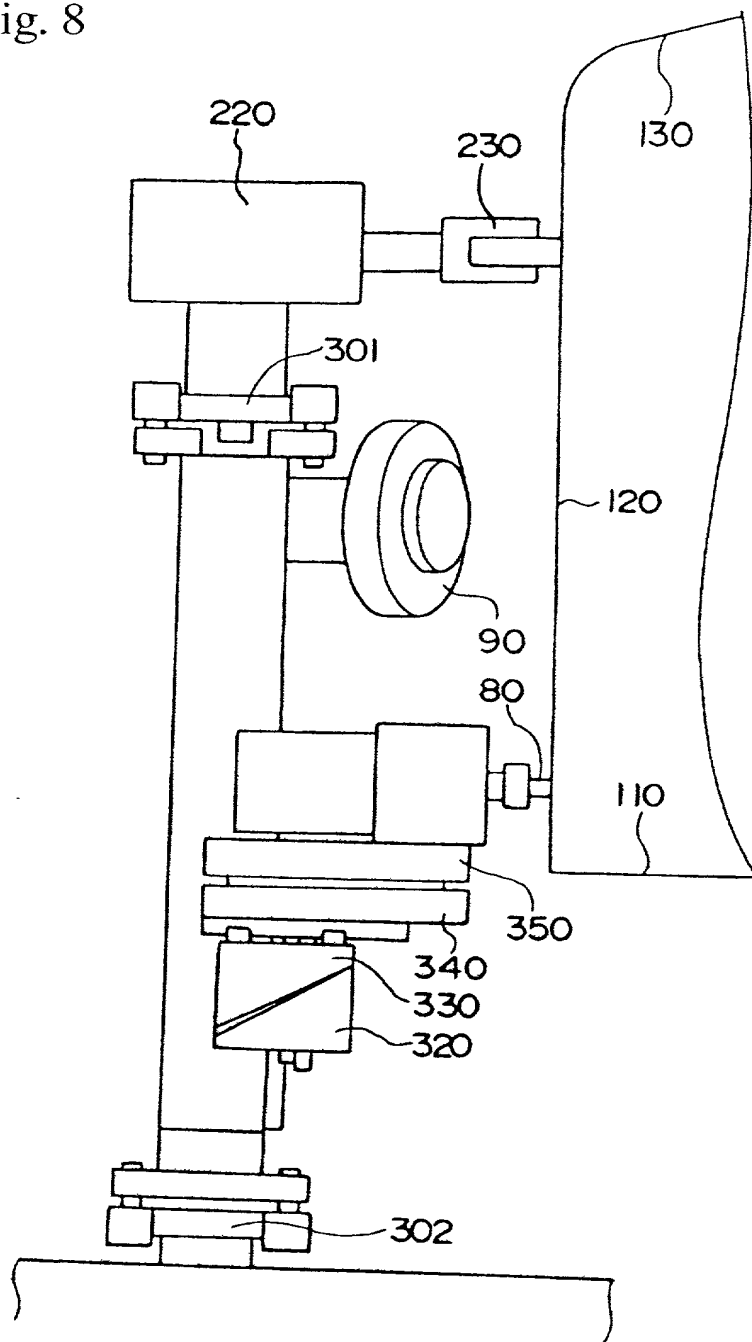


Fig. 9

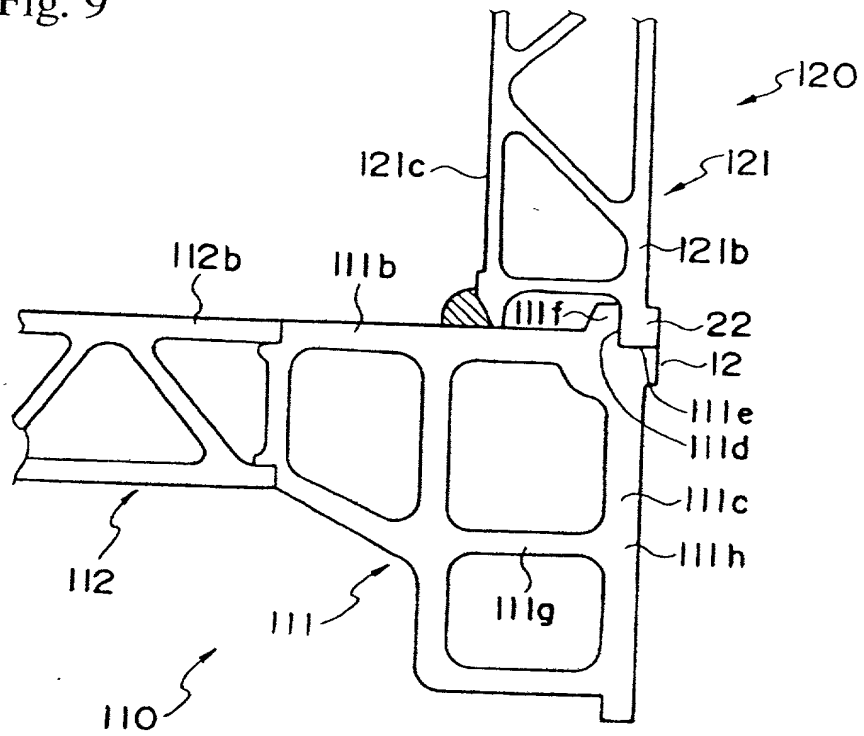


Fig. 10

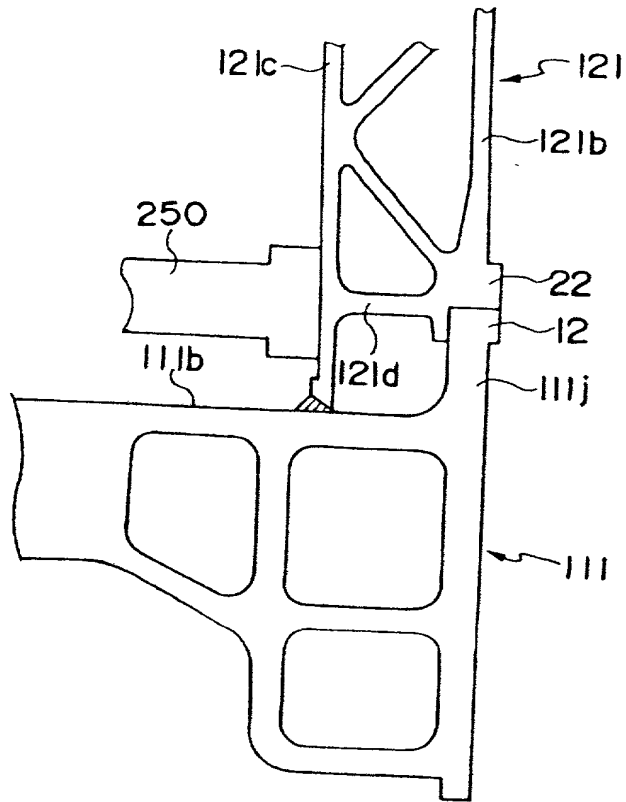


Fig. 11

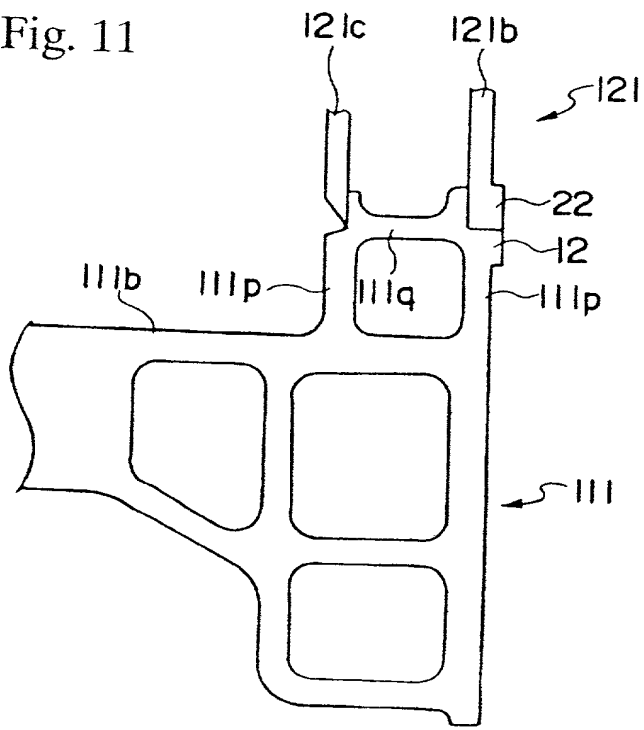


Fig. 12

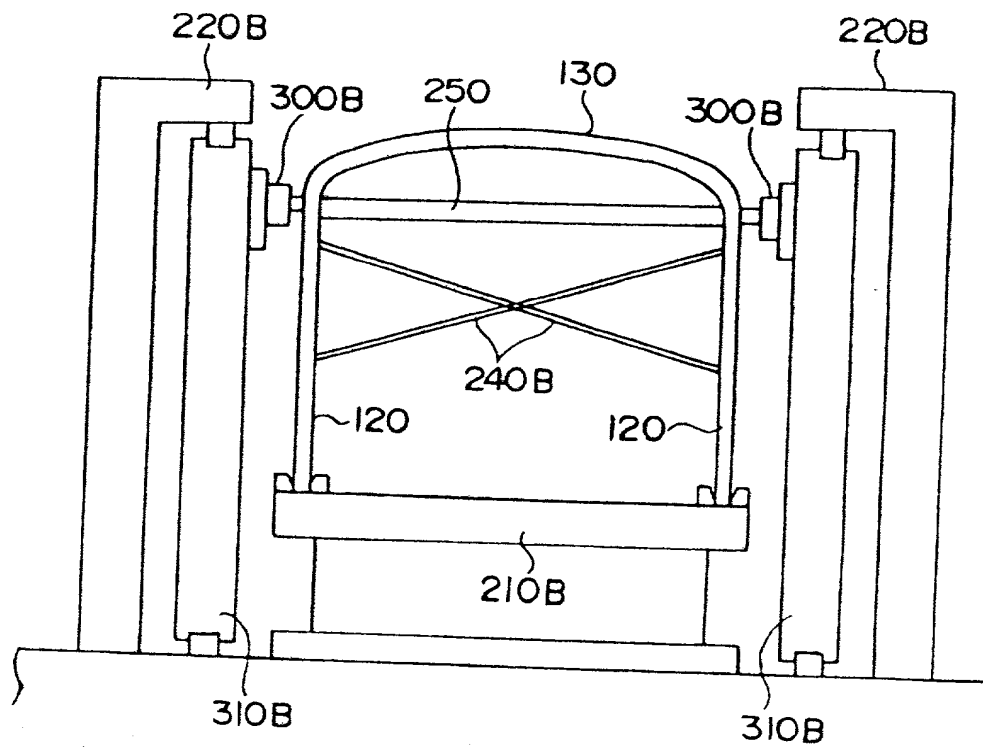


Fig. 13

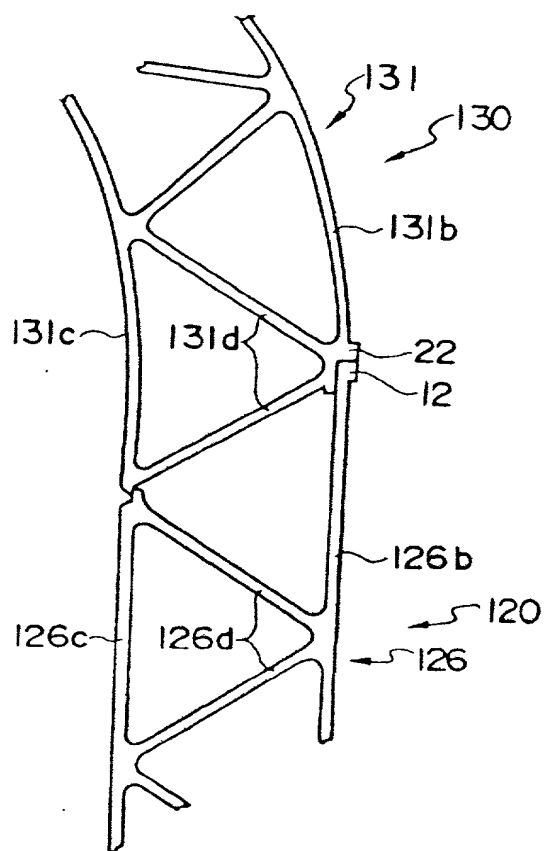


Fig. 14

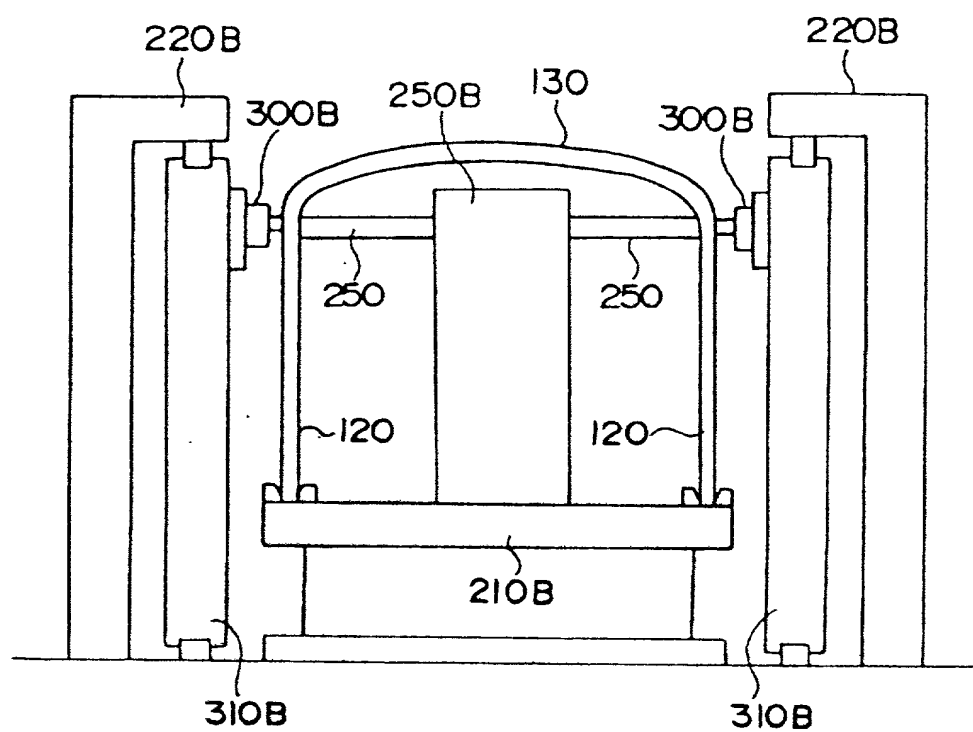


Fig. 15

